



RELEASED
15.10.19

PPP

Part Number	D206-642-114
Description	Skidtube, RH

Box Part Number	MBX105	Dimension	L x W x H 102" x 7" x 7"
Other Packaging	MF166	Dimension	MF668
Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

D206-642-114

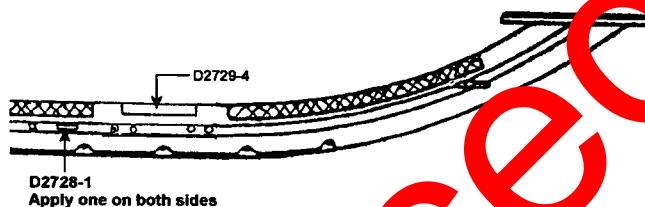
Apply label D2729-4 and D2728-1 as per drawing.

Wrap skidtube in plastic. Place (2) pieces of MF166 at each ends of the box and glue to interior. Place (3) pieces of MF668 in bottom of box. Place skidtube in box. Put kit in foam, apply label D2729-3 on top and place in box.

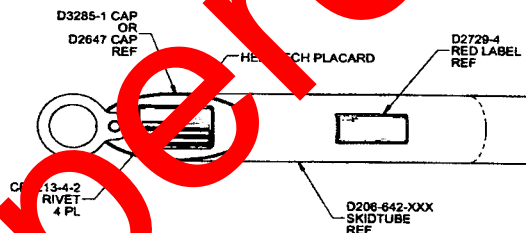
Put (3) pieces of MF668 on top to correspond with bottom foam already in place. Close box.

Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 01



For skidtubes that are manufactured as a PMA replacement part, a Hel Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

DART			
PART NO	US #5 5484 A #22 184 / EURO #0828655		
P/N	D206-642-114	QTC	CHG004
DESC	Skidtube, RH	S/C	SH98-4
LOT	BXXXXXX	S/C	SA00475SE
MODEL	Bell 206A/B	S/C	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
SKIDTUBE, RH		
P/N: D206-642-114	CHG004	
B/N: BXXXXXX		

Revision: E
Date: 15.10.19

5
15/10/20